



Dart Aerospace Ltd.
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Canada

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D412-775-011
Job Sheet 186935



Part No: D412-775-011

Job Qty: 1 ea

Part Name: Door Sill Protective Trim



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D412-775 REV B IPP Rev:A 08-12-10 new issue DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/12/18	12/12/18	0.00	0.00	Start Up Stores/Pkg-1	68-6	NOV 23 2018
105	Packaging	1 pcs	12/12/18	12/12/18	0.00	0.00	Packaging1-5	68-6	NOV 23 2018
110	QC	1 pcs	12/12/18	12/12/18	0.00	0.00	QC4	68-6	NOV 26 2018
115	DC	1 pcs	12/12/18	12/12/18	0.00	0.00	DC	68-6	NOV 26 2018
120	Packaging	1 pcs	12/12/18	12/12/18	0.00	0.00	Packaging3-2	68-6	NOV 26 2018
130	QC21-FG	1 Ea	12/12/18	12/12/18	0.00	0.00	QC21	21	NOV 26 2018
Part Op 115 - Photocopy bluefile & type labels per PPP D412-775-011 CHG001									9-89
Descriptions: 120 - Identify and pack for shipping as per PPP D412-775-011 Location : FG028									DAS NOV 26 2018
									21
									9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3602-1	Angle	2 Ea (2 ea)	90-Start up Operation	3099772

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3602-1	2	3	0

Part Specifications

Specifications could not be found.

Plex 11/22/18 2:56 PM Dart.lajeunesse.marie



Container No: S131016



Part: D412-775-011

Job No: 186935

Serial No/Batch: S131016

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH08-53 Issue 1, FAA STC SR02692NY 09/04/20, EASA S

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QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

Change Record

Part Number D412-775-011
Description DOOR SILL PROTECTIVE TRIM

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